

## Time to Replace the Impulse Sealing Blade on your Galaxy or Galileo?

If the sealing blade on your Galaxy or Galileo is dull, cracked, highly corroded, or having trouble cutting film it may be time to replace the Impulse Sealing Blade. Typical replacement time for an Impulse Sealing Blade is 1 year with normal use, however, if the above issues are present, we recommend replacement now.

### Issue

The Impulse Seal Blade on my Galaxy or Galileo model listed on this page is dull, cracked, highly corroded, or having trouble cutting film.

### Possible Solution

*Try replacing the Impulse Sealing Blade. For instructions on replacing the Impulse Sealing Blade please see page 1 and 2 of this bulletin and print the attachment: "eTECH\_Issue2\_08-26-11\_PG 2\_Seal Blade Install\_Galaxy&Galileo".*

### Quick Tips:

- The lower the seal time the stronger the seal
- Average Seal Time should not exceed 1.8 seconds for strongest seal
- Cleaning the sealing blade daily with gel or silicone spray will extend blade life by 12 months



#### MODELS

Galaxy: RP-Series, FC-Series, Junior, Vision, Replay-Series  
Galileo: FM-Series, EP-Series, Synthesis, Media, Modular-Series

*As always, if the Solution and Quick Tips do not solve your issue, feel free to contact our minipack technicians by email at [support@minipack-america.com](mailto:support@minipack-america.com) or by phone at 1.714.283.4200 or 1.877.minipack.*

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