

# STEP 4: PROGRAMMING

## LED DISPLAY:

- 1) Open lid, flip main power switch to **ON**, wait for **P1** to display. Press **S** key to open a program and move forward.
- 2) **VACUUM %** – Use the **▼▲** key to select vacuum % (at 99.9% machine offers extra Vac). Press **S** key to move forward.
- 3) **EXTRA VACUUM TIME** – Use the **▼▲** key to select value (up to 30 seconds). Press **S** key to move forward.
- 4) **INERT GAS %** – Use the **▼▲** key to select % of gas injection. Press **S** key to move forward.
- 5) **SEALING TIME** – Use the **▼▲** key to select seconds of sealing time. Press **S** key to lock in the data.

## LCD DISPLAY:

- 1) Open lid, flip main power switch to **ON**, wait for **PROGRAM P01** to display. Press **▼** key to open a program and move forward.
- 2) **SEALING TIME** – Use **◀▶** key to select seconds of sealing time. Press **▼** key to move forward.
- 3) **VACUUM %** – Use **◀▶** key to select vacuum % (at 100% machine offers extra Vac). Press **▼** key to move forward.
- 4) **VACUUM DISPLAY** – Use the **◀▶** key to select display in % or mba. Press **▼** key to move forward.
- 5) **EXTRA VACUUM TIME** – Use the **◀▶** key to select value (up to 45 seconds). Press **▼** key to move forward.
- 6) **INERT GAS %** – Use the **◀▶** key to select % of gas injection. Press the **S** key twice to return to the main menu.

Refer to operational manual for programming all other information.